

Electric Actuated 3-Way Ball Valves

T-Port, PVC Body, Teflon/EPDM Seals 1/2 to 2 inch Pipe series 5628

Features

- Industrial grade PVC ball valve with PTFE/EPDM seals
- IP67 weatherproof polyamide enclosure with UV protection
- Multi-voltage with auto-voltage sensing
- Long life brushless motor with electronic torque limiter
- Anti-condensation heater
- · Manual override and highly visual valve position indicator
- DIN plug type electrical connections
- External LED diagnostic light
- Auxiliary limit switches to confirm open/closed valve position
- Energized PTFE ball seats for lower torque and longer life
- Union nut locking device prevents back-off
- BSR Failsafe option available

Applications

Electric actuated 3-way full port PVC ball valves are typically used to control the flow of water and other media compatible with the materials of construction (not suitable for compressed air or gas). Ideal for industrial applications and where NSF approved construction is required for potable drinking water. Actuator designed for 75% duty cycle.

Operation

Electric actuated valve uses power-to-open (pos 2) and power-to-close (pos 1), stays in the last known position with loss of power. On receipt of a continuous voltage signal, the motor runs and through a flat gear system rotates the ball 90°. The motor is automatically stopped by internal cams striking limit switches. On receipt of a reversing continuous signal, the motor turns in the opposite direction reversing the valve position.

Construction

Valve Body	PVC cell class 12454 per ASTM D1784 (dark gray)
Ball and Stem	PVC cell class 12454 per ASTM D1784
Ball Seats	PTFE (Teflon) energized with EPDM
Stem Seals	Dual EPDM seals
Actuator Enclosure	Anti-corrosive polyamide, IP67 weatherproof
Position Indicator/Manual Override	Dome style indicator/manual polyamide knob
Fasteners	Stainless Steel
Auxiliary Limit Switches	2 x SPST 3A@125/250VAC, 30VDC resistive load



Description

Electric actuated 3-way PVC ball valve is typically used as a flow diverter function. Energized PTFE ball seats are used to extended cycle life, compensate for wear and lower the operating torque. Union nut locking device prevents back off due to vibration or thermal cycling. Dual stem seals and adjustable ball seat carrier contribute to a leak free design. Corrosion resistant actuator includes a manual override, valve position confirmation switches, thermostatically controlled anti-condensation heater, over-torque protection and a LED diagnostic light.

Approvals

Actuators

- CE
- CE mark conforming to:

Machinery, Low Voltage & EMC directives

Valves

• NSF International certified to: - NSF/ANSI 61G & NSF372



• ANSI B1.20.1, ASTM D1784

Drinking Water



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Construction Features



Pressure-Temperature

Valve Pressure Rating*: 232 PSI (16 Bar) at 73°F (23°C) Vacuum 29inHg

Valve Temperature Rating: 32 to 140° F (0 to 60° C) Actuator Temperature Rating: -4 to +158° F (-20 to 70° C) *See P/T chart

Optional Functions

• **BSR**: Battery Spring Return - actuator fails to a safe position with loss of external power



Specifications (English units)

Stock	Pipe Size*	Pipe O.D.	Cv Flow	Pressure	Cycle Time/90°	Enclosure Rating	Max. Current Draw (Amps)			
Number	(inches)	(inch)	Factor	Max. (PSI)**	(seconds) +/- 10%		110VAC	240VAC	24VAC	24VDC
24v-240v A	24v-240v AC or DC ELECTRIC 3-WAY PVC BALL VALVE TEFLON/EPDM: T-PORT									
562804C	1/2	0.84	4.6	232	9	IP67	0.30	0.16	1.28	0.97
562806C	3/4	1.05	10	232	9	IP67	0.30	0.16	1.28	0.97
562808C	1	1.32	17	232	9	IP67	0.30	0.16	1.28	0.97
562810C	1-1/4	1.66	32	232	9	IP67	0.30	0.16	1.28	0.97
562812C	1-1/2	1.90	42	232	9	IP67	0.30	0.16	1.28	0.97
562816C	2	2.38	84	232	9	IP67	0.30	0.16	1.28	0.97

These unique multi-voltage valves will operate within a voltage range of 24v to 240v AC or DC, 1ph, -0/+5%

Cv is the GPM of water at 60° F that will pass through the valve with 1 PSI pressure drop

*Valves include both IPS glue sockets and NPT end connectors

** See Pressure/Temperature charts, maximum allowable pressure decreases as temperature increases

Pressure/Temperature Chart 232 PSI Valves

P/T Chart (PSI/°F)							
PSI	232	232	232	180	150	100	35
٩F	32	50	70	90	110	120	140

Pressure/Temperature Chart 150 PSI Valves

P/T Chart (PSI/°F)							
PSI	150	150	150	150	150	100	35
٩F	32	50	70	90	110	120	140

Specifications (Metric units)

Stock	Pipe Size*	Pipe O.D.	Kv Flow Press Factor Ma (Bar)	Pressure	Cycle Time/90°	Enclosure	Max. Current Draw (Amps)			
Number	(inches)	(mm)		Max. (Bar)**	(seconds) +/- 10%	Rating	110VAC	240VAC	24VAC	24VDC
24v-240v A	24v-240v AC or DC ELECTRIC 3-WAY PVC BALL VALVE TEFLON/EPDM: T-PORT									
562804C	1/2	21.34	4	16	9	IP67	0.30	0.16	1.28	0.97
562806C	3/4	26.67	8.6	16	9	IP67	0.30	0.16	1.28	0.97
562808C	1	33.53	15	16	9	IP67	0.30	0.16	1.28	0.97
562810C	1-1/4	42.16	27.5	16	9	IP67	0.30	0.16	1.28	0.97
562812C	1-1/2	48.26	36	16	9	IP67	0.30	0.16	1.28	0.97
562816C	2	60.45	72	16	9	IP67	0.30	0.16	1.28	0.97

These unique multi-voltage valves will operate within a voltage range of 24v to 240v AC or DC, 1ph, -0/+5%

*Valves include both IPS glue sockets and NPT end connectors

** See Pressure/Temperature charts, maximum allowable pressure decreases as temperature increases

Pressure/Temperature Chart 16 Bar Valves

Pressure/Temperature Chart 10 Bar Valves

10

21

10

10

P/T Chart (Bar/°C)

10

32

10

43

7

49

P/T Chart (Bar/°ℂ)								
Bar	16	16	16	12	10	7	2.4	
°C	0	10	21	32	43	49	60	

Bar

°C

10

0

2.4

60

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Optional BSR - Battery Spring Return

The BSR– Battery Spring Return kit is available as a factory installed option for Valworx 5610 series electric actuators. The BSR kit will work with both on-off models and actuators with DPS positioners. The battery failsafe system provides an alternative source of power to drive the actuator to a preset failsafe position in the event of an external power failure. The industrial quality battery is constantly trickle charged during normal operation to assure maximum charge when required. The battery kit is installed under the actuator cover. No separate modules or boxes are required.

In many applications, the BSR battery spring return function tends to be a very economical option when compared to the alternate true mechanical spring return actuator. Valworx actuators with the BSR option are much smaller, lighter and less expensive.



Valworx Actuator with BSR Option	Specifications
Working operations without recharge, with 100% initial battery charge	10
Recharge time per working operation	15 min
Full Charge Time 100%	28 h

The installed BSR kit will provide enough power to move the actuator/valve to a failsafe position with loss of external power. The kit can be ordered as fail closed or fail open as required.

The actuator operates in the normal power open and power close mode while external power is available. Internal circuitry monitors the incoming main power and automatically switches within a few seconds to the battery backup with loss of external power. The battery will then provide enough power to move the actuator to a failsafe position. Under normal operation the external control power will trickle charge the battery and maintain a full charge.

In the normal mode of operation, an LED status light located on top of the actuator cover will be continuously lit. With a loss of power, the LED status light will blink slowly. On resumption of external power, conditional that the actuator control signal remained unchanged, the actuator will reset to the position it saw at the time of the main power failure.

BSR Kit Ordering

Kit Stock Number	Description
561104E	5610 BSR Battery Spring Return Kit, Fail Closed (pos 1)
561105E	5610 BSR Battery Spring Return Kit, Fail Open (pos 2)



series 5628

Electrical Wiring: On/Off and BSR Battery Spring Return Versions

Voltage: 24-240 Volts AC or DC, 1ph, -0/+5%

Auto-voltage sensing





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series 5628

Dimensions:

