

Electric Actuated Ball Valves

2-way Lead Free Brass, Full Port 1/4 to 3 inch NPT **5680**

Features

- Full Port Lead Free Brass Ball Valve
- LED light gives continuous status indication
- IP67 weatherproof polyamide enclosure with UV protection
- Multi-voltage capable with auto-voltage sensing
- Long life brushless motor with electronic torque limiter
- Anti-condensation heater
- Manual override with visual valve position indicator
- DIN plug type electrical connections
- Two auxiliary limit switches to confirm valve position
- Energized PTFE ball seats for lower torque and longer life
- Triple PTFE/FKM stem seal packing
- DPS Positioner and BSR Failsafe options available
- Certified per NSF372 and NSF61 for potable/drinking water

Applications

Electric actuated lead free ball valve typically used for On-Off control of water, air, oil and other media compatible with the materials of construction. These valves are ideal where lead free and NSF approved construction are required for potable drinking water or general industrial applications. Suitable for steam service up to 25 PSI with optional high temperature mounting kit and vacuum service up to 29"Hg. Optional DPS positioners and BSR battery spring return are available. Actuator is designed for 75% duty cycle.

Operation

Electric actuated valve uses power-to-open and power-to-close, stays in the last known position with loss of power. On receipt of a continuous voltage signal, the motor runs and via a rugged all metal gear system rotates the ball 90°. The motor is automatically stopped by internal cams striking limit switches. On receipt of a reversing continuous signal, the motor turns in the opposite direction reversing the valve position. Valves with optional DPS positioner use an analog input signal to control the position of the ball (flow).

Construction

Valve Body	Lead free brass C69300
Ball/Stem	316 stainless steel
Ball Seats	PTFE (Teflon) energized with FKM (Viton)
Stem Seals	PTFE (Teflon) with dual FKM (Viton) seals
Actuator Enclosure	Anti-corrosive polyamide, IP67 weatherproof
Position Indicator/Manual Override	Dome style indicator/manual polyamide knob
Fasteners	Stainless Steel
Auxiliary Limit Switches	2 x SPST 3A@125/250VAC, 30VDC resistive load



Description

Electric actuated Full Port lead free ball valves provide unrestricted flow and minimum pressure loss. Energized PTFE ball seat are designed for low torque and extended cycle life. Leak free triple PTFE/FKM stem seal design. Corrosion resistant electric actuator includes a manual override, valve position confirmation switches, thermostatically controlled anti-condensation heater and overtorque protection. LED light indicates power on and diagnostics. Ball valve is certified for use with potable/drinking water.

Approvals

Actuators

- CE conformance- EN 60204-1:2006
- Machinery directive
- Low voltage directive
- EMC Compatibility directive
- ISO5211 valve mounting

Valves

- IAPMO RT certified to:
 - NSF/ANSI 372 2011 Drinking Water
 - NSF/ANSI 61 2015
 - Weighted average lead content < = 0.25%
- Meets design MSS-SP-110



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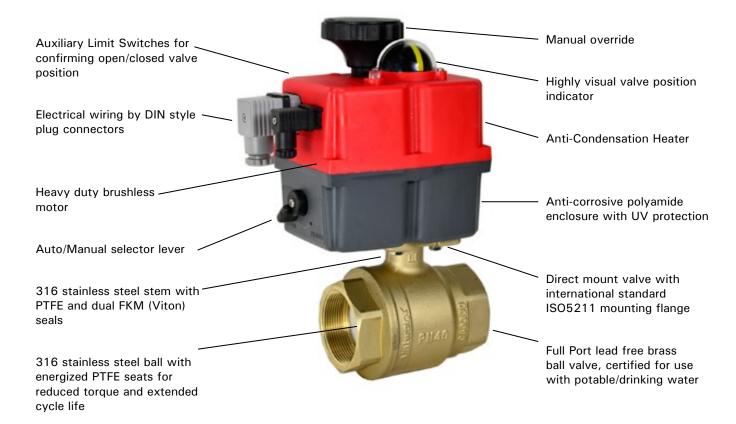
Doc: 5680.0125 Cornelius, N.C. ● USA www.valworx.com



Electric Actuated Ball Valves

2-way Lead Free Brass, Full Port 1/4 to 3 inch NPT **5680**

Construction Features



Pressure-Temperature

Valve Pressure Rating: 600 PSI (41 Bar)* non-shock, 1/4" to 2" sizes
300 PSI (21 Bar) non-shock, 2-1/2" & 3" sizes
25 PSI saturated steam with high temp kit,
29" Hg vacuum

Ball Valve Temperature Rating: -4 to 366° F (-20 to 186° C) **Actuator Temperature Rating**: -4 to +158° F (-20 to 70° C)

*See P/T chart

Optional Functions

- DPS Digital Positioner System valve position controlled by 4-20mA or 0-10V input control signal
- BSR Battery Spring Return actuator fails to a safe position with loss of external power

Pressure/Temperature Chart (PSI/°F)

P/T Chart									
PSI	600	600	600	600	550	400			
٥F	0	50	100	176	200	266			

Pressure/Temperature Chart (Bar/°C)

	P/T Chart									
Bar	41	41 41 41			38	27				
°C	-18	10	38	80	93	130				



Specifications (English units)

Stock	Pipe	Orifice	Cv Flow	Pressure	Cycle Time per	Enclosure	Max	k. Current D	raw (Amp	s)
Number	Size	Size	Factor	Max.	90° (sec) +/- 10%	Rating	110VAC	240VAC	24VAC	24VDC
24-240V AC or DC ELECTRIC ACTUATED LF BRASS BALL VALVE: ON-OFF version										
568002E	1/4	0.4	8	600	9	IP67	0.30	0.16	1.28	0.97
568003E	3/8	0.5	10	600	9	IP67	0.30	0.16	1.28	0.97
568004E	1/2	0.6	15	600	9	IP67	0.30	0.16	1.28	0.97
568006E	3/4	0.8	35	600	9	IP67	0.30	0.16	1.28	0.97
568008E	1	1.0	60	600	9	IP67	0.30	0.16	1.28	0.97
568010E	1-1/4	1.2	89	600	9	IP67	0.30	0.16	1.28	0.97
568012E	1-1/2	1.5	125	600	9	IP67	0.30	0.16	1.28	0.97
568016E	2	2.0	240	600	13	IP67	0.43	0.21	1.98	1.63
568017C	2-1/2	2.5	320	300	13	IP67	0.43	0.21	1.98	1.63
568018C	3	3.0	551	300	13	IP67	0.43	0.21	1.98	1.63

These unique multi-voltage valves will operate within a voltage range of 24 to 240V AC or 24 to 135V DC, - 0/+5%

Cv is the GPM of water at 60° F that will pass through the valve with 1 PSI pressure drop

Specifications (Metric units)

Stock	Pipe		Kv Flow	Pressure	Cycle Time	Enclosure	Max. Current Draw (Amps)					
Number	Size (NPT)	(mm)	Factor	Max. (Bar)*	per 90° (sec) +/- 10%	Rating	110VAC	240VAC	24VAC	24VDC		
24-240V AC or DC ELECTRIC ACTUATED LF BRASS BALL VALVE: ON-OFF version												
568002E	1/4	10.0	5.0	40	9	IP67	0.30	0.16	1.28	0.97		
568003E	3/8	12.7	8.6	40	9	IP67	0.30	0.16	1.28	0.97		
568004E	1/2	15.0	13.0	40	9	IP67	0.30	0.16	1.28	0.97		
568006E	3/4	19.0	26.0	40	9	IP67	0.30	0.16	1.28	0.97		
568008E	1	25.0	52.0	40	9	IP67	0.30	0.16	1.28	0.97		
568010E	1-1/4	31.0	76.0	40	9	IP67	0.30	0.16	1.28	0.97		
568012E	1-1/2	38.0	107.0	40	9	IP67	0.30	0.16	1.28	0.97		
568016E	2	50.0	206.0	40	13	IP67	0.43	0.21	1.98	1.63		
568017C	2-1/2	63.0	275.0	21	13	IP67	0.43	0.21	1.98	1.63		
568018C	3	76.0	475.0	21	13	IP67	0.43	0.21	1.98	1.63		

 $^{^{*}}$ Pressure at 70° C (reduced pressures at higher temperatures- see P/T chart)

^{*} Pressure at 176° F (reduced pressure at higher temperatures-see P/T chart)



Optional DPS - Digital Positioner System

The DPS Digital Positioner System is available as a factory installed option for Valworx 5610 series electric actuators. Installing the DPS kit will change a standard On-Off type electric actuator to modulating or proportional control. This will allow positioning of the actuator output drive anywhere between 0 and 90° using either a 4-20mA or 0-10vdc input command signal. When using an electric actuated valve with DPS option, the output flow can be adjusted anywhere between 0-100%.

The DPS kit contains a microprocessor based control board and mounting hardware. The control board continuously monitors the analog input and output signals and compares them to the actual physical position of the output drive. An electric motor/gear drive moves the actuator output drive as required to balance the signals and find the desired position. The digital microprocessor ensures highly sensitive and repeatable control. The DPS is installed inside the actuator, under the red cover.



Rotation	0-90°					
Input Signal	4-20mA or 0-10vdc					
Output Signal	4-20mA or 0-10vdc					
Accuracy	3% Full Scale					
Linearity	2% Full Scale					
Hysteresis	3% Full Scale					
Steps	4/20 mA: Min. 150 steps, 0-10V: Min. 98 steps/ 90°					
Impedance 4-20mA	100 Ohms					
Impedance 0-10vdc	13K Ohms					

Note: Overall accuracy of a valve assembly will vary depending on the type of valve selected and how the valve is mounted to the actuator. Output signals will be in the same format as input signal (ex: 4-20mA input, 4-20mA output).

The DPS system provides an accurate valve positioning function whereby the movement of the actuator is controlled by either a 4-20mA or 0-10vdc control signal. Any change in the control input signal results in a corresponding and proportional change in the position of the actuator (valve).

The DPS positioner has auto-calibration, no need to adjust zero and span settings. An output monitoring signal, in the same format as the input signal is also provided to confirm the output drive position (ex: 4-20mA input, 4-20mA output).

The standard DPS actuator will fail closed with loss of the control signal. Actuator can also be setup reverse-acting (4ma or 0v = 0 open) and fail open with loss of the control signal. These electric actuators will fail in place with loss of external power.

DPS Positioner Kit Ordering

Kit Stock No.	Input Signal
561101E	4-20mA
561102E	0-10V

• Kits are a factory installed option. The DPS kit is automatically installed and tested when ordered with an actuated valve.



Optional BSR - Battery Spring Return

The BSR- Battery Spring Return kit is available as a factory installed option for Valworx 5610 series electric actuators. The BSR kit will work with both on-off models and actuators with DPS positioners. The battery failsafe system provides an alternative source of power to drive the actuator to a preset failsafe position in the event of an external power failure. The industrial quality battery is constantly trickle charged during normal operation to assure maximum charge when required. The battery kit is installed under the actuator cover. No separate modules or boxes are required.

In many applications, the BSR battery spring return function tends to be a very economical option when compared to the alternate true mechanical spring return actuator. Valworx actuators with the BSR option are much smaller, lighter and less expensive.



Valworx Actuator with BSR Option	
Working operations without recharge, with 100% initial battery charge	10 operations
Recharge time per working operation (sizes 1/4 - 2")	15 min
Recharge time per working operation (sizes 2-1/2" - 3")	48 min
Full Charge Time 100%	28 h

The installed BSR kit will provide enough power to move the actuator/valve to a failsafe position with loss of external power. The kit can be ordered as fail closed or fail open as required.

The actuator operates in the normal power open and power close mode while external power is available. Internal circuitry monitors the incoming main power and automatically switches within a few seconds to the battery backup with loss of external power. The battery will then provide enough power to move the actuator to a failsafe position. Under normal operation the external control power will trickle charge the battery and maintain a full charge.

In the normal mode of operation, an LED status light located on top of the actuator cover will be continuously lit. With a loss of power, the LED status light will blink slowly. On resumption of external power, conditional that the actuator control signal remained unchanged, the actuator will reset to the position it saw at the time of the main power failure.

BSR Kit Ordering

Kit Stock Number	Description
561104E	5610 BSR Battery Spring Return Kit, Fail Closed
561105E	5610 BSR Battery Spring Return Kit, Fail Open

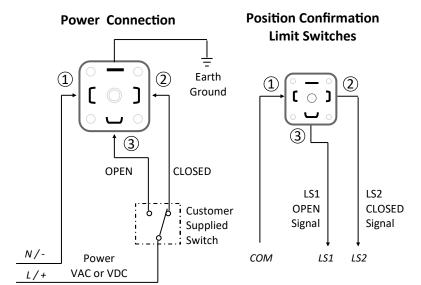
 Kits are a factory installed option. The BSR kit is automatically installed and tested when ordered with an actuated valve.



Electrical Wiring: On/Off and BSR Battery Spring Return Versions

Voltage: 24-240 Volts AC or DC, 1 ph, - 0/+5%

Auto-voltage sensing



Function: ON-OFF version

Power Connections

Power to PIN 1 and 2 - actuator CLOSED

Power to PIN 1 and 3 - actuator OPEN

Stays in last known position with loss of power.

Function: ON-OFF version with BSR option

Wiring is the same as standard ON-OFF version.

Power to open, power to close - maintain power to trickle charge the battery system in either open or closed position.

Actuator sent by battery power to failsafe position with power failure.

Actuator returns to pre-failure position on power resumption.

Function: Position confirmation limit switches

Dry contact 3A @ 125/250 VAC, 30VDC resistive load

PIN 1 (COM) and 2 to confirm actuator is closed

PIN 1 (COM) and 3 to confirm actuator is open



Electrical Wiring: Actuators with DPS Digital Positioner Option

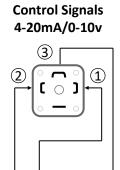
Voltage: 24-240 Volts AC or DC (auto-voltage sensing), 1 ph, - 0/+5%

Analog Control Signal: 4-20mA or 0-10 VDC

Power Connection Earth Ground N/-

Power

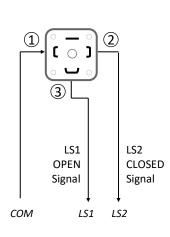
VAC or VDC



Input

Output

DPS Positioner



Position Confirmation

Limit Switches

Function: Actuators with DPS-Digital Positioner Option

Power open, power close - actuator movement controlled by 4-20mA or 0-10VDC input signal. Standard operation: 4mA or 0V = actuator closed, 20mA or 10V = actuator open (can be setup reverse acting).

Actuator closes with loss of control signal, stays in last known position with loss of main pow-

Output monitoring signal (in same format as supply signal) provided as standard.

Function: Position confirmation limit switches

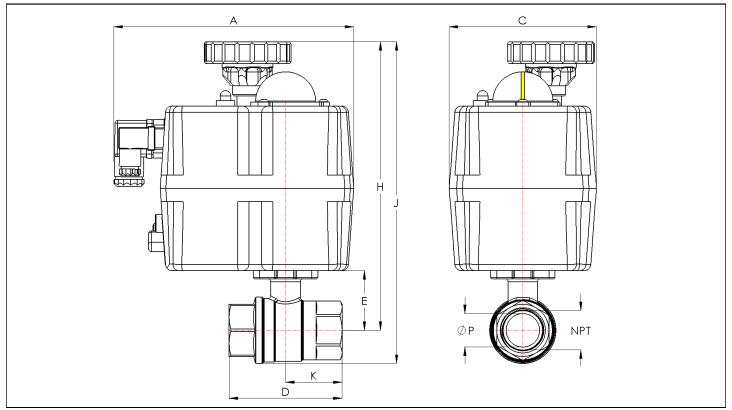
Dry contact 3A @ 125/250 VAC, 30VDC resistive load

PIN 1 (COM) and 2 to confirm actuator is closed

PIN 1 (COM) and 3 to confirm actuator is open



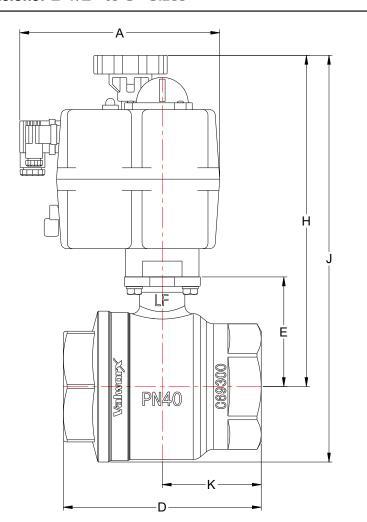
Dimensions: 1/4" to 2" Sizes

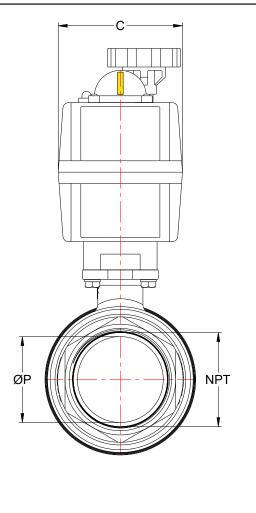


Pipe Size (NPT)		A	C	D	E	Н	J	K	P	Weight
114	inch	7.1	4.3	1.9	09	7.6	8.1	0.9	0.4	4.5 lb
1/4	mm	179.0	110.0	47.6	22.0	193.0	205.3	23.8	10	2.0 kg
210	inch	7.1	4.3	2.0	1.0	7.8	8.3	1.0	0.5	4.6 lb
3/8	mm	179.0	110.0	51.4	26.5	197.5	211.8	25.7	12.7	2.1 kg
412	inch	7.1	4.3	2.5	1.3	8.0	8.7	1.3	0.6	4.8 lb
1/2	mm	179.0	110.0	63.6	32.0	203.0	220.3	31.8	15.0	2.2 kg
2/4	inch	7.1	4.3	2.7	1.4	8.1	8.9	1.4	0.8	5.0 lb
3/4	mm	179.0	110.0	69.0	34.8	205.8	225.8	34.5	19.0	2.3 kg
4	inch	7.1	4.3	3.3	1.8	8.5	9.5	1.7	1.0	5.6 lb
1	mm	179.0	110.0	84.4	44.5	215.5	240.3	42.2	25.0	2.5 kg
1 1/4	inch	7.1	4.3	3.7	2.0	8.7	9.8	1.8	1.2	6.2 lb
1-1/4	mm	179.0	110.0	92.7	49.5	220.8	250.0	46.3	31.0	2.8 kg
1 1/2	inch	7.1	4.3	4.1	2.4	9.1	10.5	2.1	1.5	7.3 lb
1-1/2	mm	179.0	110.0	104.0	60.5	231.5	266.8	52.1	38.0	3.3 kg
2	inch	7.0	4.3	4.8	2.8	10.6	12.3	2.4	2.0	10.5 lb
2	mm	177.0	110.0	121.0	72.0	269.2	312.4	60.6	50.0	4.8 kg



Dimensions: 2-1/2" to 3" Sizes





	Pipe Size (NPT)		A	C	D	E	Н	J	K	P	Weight
	2 4/2	inch	7.0	4.3	6.1	3.4	11.1	13.3	3.0	2.5	14.2 lb
	2-1/2	mm	177.0	110.0	154.0	86.0	282.0	338.0	77.0	63.0	6.4 kg
	3	inch	7.0	4.3	6.9	3.8	11.5	14.2	3.5	3.0	18.3 lb
		mm	177.0	110.0	175	97.0	293.0	360.0	87.6	76.0	8.3 kg